

**What is claimed is:**

1. A suture material used during a surgery, wherein a metal needle is attached with insert-mould method inserted within resin material, attached to one end of a resin suture material.
2. A surgical suture material according to Claim 1, wherein the center part of the resin suture material is in a sash form, the surface of the sash has a multiple number of serial projections formed to prevent untwining, the other end is formed in a box form, and when the needle pierces through the suture part, the needle is cut off, the cut section is passed through the box, the lower part of the upper portion of the inside of the box having receptors to receive the untwine-prevention projections, and thus the suture part can be gradually fastened and fixed.
3. A surgical suture material according to Claims 1 and 2, wherein the resin is made of material that can be absorbed inside the body with mechanisms such as hydrolysis or decomposition by enzymes.
4. A manufacturing method for the above surgical suture material according to Claim 3, wherein the metal needle which is made of insert-mould method made in a curved shape, and the curved direction is formed so that the needle can stand perpendicular against the suture material plane.